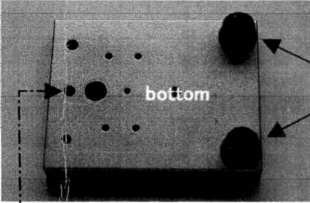
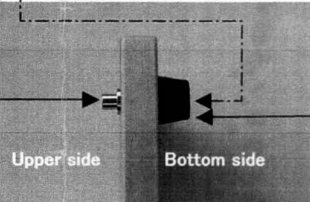
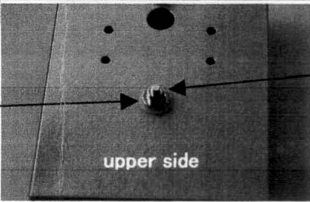
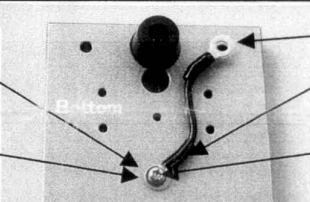
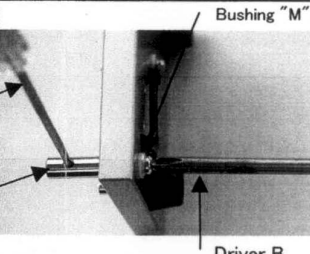
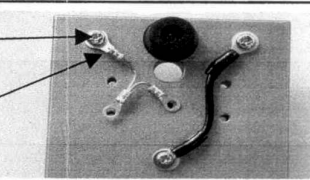
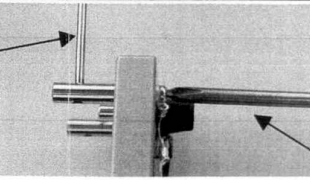
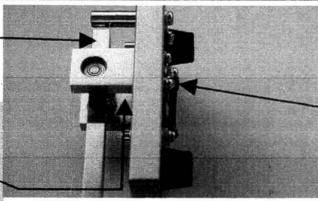
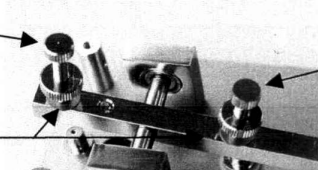

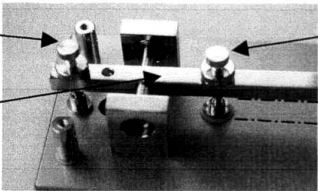
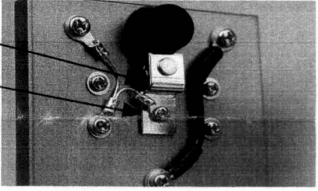
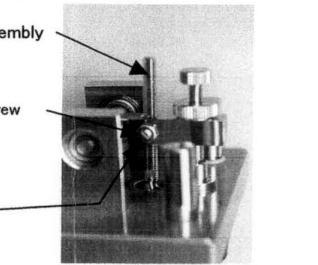
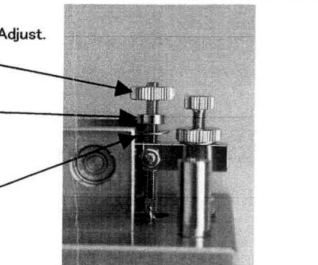
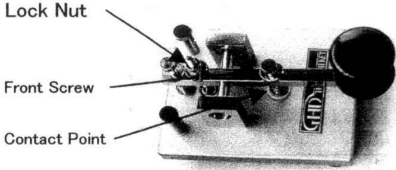
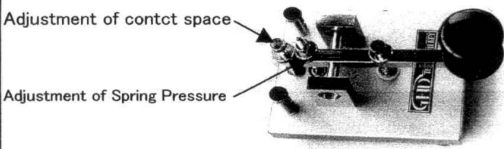


GT706KIT ASSEMBLY INSTRUCTIONS

①	<p>Mount the 2 pcs. of Rubber Feet</p>	<p>"Logo" mark should be put on upper plate front side. The picture is rear side. Rubber foot(2 pcs.) should be put on front side.</p>		<p>Rubber Foot 2 pcs. Screw 4x10 2 pcs.</p>
②	<p>Mounting of Rear Washer and Rubber Foot</p>	<p>Stand the base and mount the rubber foot and rear washer.</p>		<p>Rubber Foot 1 pc. Screw 3x12 1pc. (Screw into rear washer)</p>
③	<p>Contact Mount</p>	<p>Put back the base (to lower side) Large Bushing for the Contact 1pc.</p>		<p>Put the 1 pc. of contact on it. (in next④, to be fixed with screw from rear side)</p>
④	<p>Mount the cord and Contact</p>	<p>Stand the base (The lowest place) Bushing (middle 1 pc.) (next) 3mm Washer 1 pc.</p>		<p>Wiring Cord (large hole) Wiring Cord (small hole) Screw 3x12 1 pc. (screw into contact point)</p>
⑤	<p>Mount the cord terminal</p>	<p>Stand the base with rear side of base to the front</p>		<p>Put the middle size bushings to both side of base and fix the terminals with screw 4x20. At this time, put the driver with shaft diameter 3mm Driver A through the terminal hole as shown in picture while tightening with Driver B lightly then, again tighten 90° with Driver A (Screw of terminal should be loosened.)</p>
⑥	<p>Mount Earth Wire</p>	<p>On bottom side base Screw 3x16 1 piece (to be screwed into terminal.) Earth Wire (large hole)</p>		<p></p>
⑦	<p>Mount the Earth wire terminal</p>	<p>Stand the base</p>		<p>Put the driver A through the terminal hole and tighten with driver B. (Screw of terminal should be loosened.)</p>

⑧	Mount the lever Assembly	<p>Lever Assembly (with bearing and holder)</p> <p>The fixed screws for lever and shaft will be lower side when this kit form is completed.</p> 	<p>Fix with the screw 3x18 with washier (4 points)</p> <p>Screw 3x18mm</p>
⑨	Mount the rear screw	<p>Rear Screw</p> <p>4mm Washier</p> 	<p>Front Screw</p>
⑩	Front Screw Mounting		
⑪	Keep the lever horizontally with adjusting of front and rear screws	<p>Rear Screw</p> <p>Lever</p> <p>Front Screw</p> 	<p>Adjust the rear and front screws in order to the lever is in parallel to the base.</p>
⑫	Mount the spring assembly	<p>Spring Assembly</p> <p>screw 3x8</p> 	<p>Mount the sping assembly as shown in the picture and fix with screw 3x8.</p>
⑬	Anti-Rotation Screw Mount/Fix	<p>Pulling-screw of Spring Assembly (Keep this slit direction)</p> <p>Anti-rotation screw</p> <p>Hex Nut</p> 	<p>Keep the this slit direction of pulling screw of spring assembly.</p> <p>Rotate the Anti-rotation screw to the point tightend, then, return 180° and, fix with hex-nut.</p>
⑭	Mount the spring pressure adjustment nut	<p>Spring Pressure Adjust.</p> <p>4mm Nut</p> <p>Sleeve</p> <p>4mm Washier</p> 	<p>Mount the each part as shown in the picture and mount the lock-nut over the parts. (Lock nut on next page⑮)</p>

⑮ ◀	Knob Mount Contact point adjustment	 <p>Lock Nut Front Screw Contact Point</p>	<p>The contact at tip-end of front screw and the contact of contact point should be overlapped. Make fine adjustment with screw④ on page 1.</p>
⑯	Final Adjustment	 <p>Adjustment of contact space Adjustment of Spring Pressure</p>	<p>Adjust the contact space and spring pressure as you want.</p>

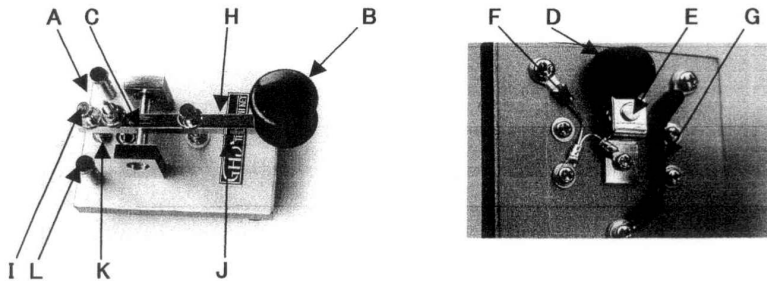
Structure Parts Item List

	Item	Qty	Note
A	Base	1	
B	knob	1	Knob with resin washier
C	lever assembly	1	with shaft and bearing holder
D	Rubber Foot	3	
E	Spring ASSY	1	with Spring, pulling screw, stopper hardware
F	Earth Wire	1	Factory processed
G	Wiring Cord	1	Factory processed
H	Front Screw	1	Contact already pressed in. w/nut
I	Rear Screw	1	with nut
J	Contact point	1	Contact already pressed in.
K	Rear Washier	1	
L	Terminal	2	with stopper screw

Screw Parts List

	Items	Qty	Note
101	Bushing ("L")	1	For contact point (J)
102	Bushing ("M")	3	Under contact (J). for terminal
103	4mm Washier	2	For front & rear screws
104	3mm Washier	5	Under contact (J) lever ASSY
105	Anti-rotation screw	1	with Hex Nut
106	Screw 3 × 8	1	For Spring ASSY
107	Screw 3 x12	2	For Rubber foot/contact
108	Screw 4x10	2	For Rubber foot
109	Screw 4x16	1	For Terminal
110	Screw 4x20	1	For Terminal
111	Screw 3x18	4	For lever ASSY

(Screw 3 × 8 is round head screw with diameter 3mm, length 8mm)



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